

Guide for Assessing Changeover King Pins

FJ, FE, FC, FB, EK, EJ, EH, HD

Part Numbers: **KPFEL-CO, KPFER-CO, KPFJL-CO, KPFJR-CO, KPEKL-CO, KPEKR-CO, KPEHL-CO and KPEHR-CO**

Firstly all components need to be removed from King Pins e.g. eccentrics, bushings and bolts from upper and lower locations of support assembly.

Components that have been left on changeover units will be removed and will not be kept or sent back to customer as this is a changeover item and the origin of the king pin is not recorded.

1. The only items that are needed for reconditioning is the support assembly and knuckle, grease nipples, cotter pins and bolts do not have to be supplied as these are all replaced with new ones.
2. The king pin must not be damaged. The areas that need to be checked are the threads in/on the support assembly and knuckle, excessive rust on the bearing surface of the knuckle and check for grinding marks where item has been incorrectly removed.

Remember anything 'out of the ordinary' may require additional work and cost. If you are not sure, use a digital camera and email us (workshop@rsp.net.au) the photos so that we can help in assessing your product to be reconditioned.

Kingpins that are a stock item will be despatched when changeover unit has been provided and is accepted. Otherwise there will be a 2 week lead time on item.