

A Guide for Assessing Changeover Steering Boxes

FE, FC, FB, EK, EJ, EH, HD, HR, HK, HT, HG, HQ, HJ, HX

Part numbers: **SB5A, SB4A, SB3A, SB8, SB6, SB4, SB3, SB2, SB6GTS**

Firstly all components need to be removed by the customer from the steering boxes e.g. Pitman arms, shifter components, shifter tubes and steering couplings. Components that have been left on steering boxes will be removed and will not be kept or sent back to customer as this is a change over item and the origin of the steering boxes are not recorded. Customers can request for their individual steering box to be reconditioned and returned to them but this has to be arranged at time of changeover being received, and they also have to be aware that this will incur a longer lead time on item.

1. Check that all components are there to be reconditioned (Housing and Jacket, Adjuster cap and Cover and all bolts and nuts). In some circumstances if a customer is missing a component we do have some spare parts and by arrangement may be able to use these parts and still accept the steering box as a changeover.
2. The steering box must not be damaged, Check the aluminium housing for cracks and dents and check the jacket for excessive rust and dents. It is common and acceptable for the jacket to be loose on the housing and for the jacket to have cracks around the lever cut-out on the lower section on the jacket.
3. All reconditioned steering boxes will be painted in Black enamel except if an arrangement has been made to not paint the unit.
4. All steering boxes are assembled with a minimal amount of steering box fluid in them; customers must make sure that steering box is filled to its correct level before use as damage will occur and warranty will not be valid.
5. It is advisable to attach some identification to the box by either marker or a tag in case there is an issue with it along the way.

Remember anything 'out of the ordinary' may require additional work and cost. If you are not sure, use a digital camera and email us (workshop@rsp.net.au) the photos so that we can help in assessing your product to be reconditioned.

The lead time does vary for steering boxes, the stock line items will be despatched as soon as the Changeover is accepted if in stock. All other boxes will have a turnaround of 2-4 weeks depending on item and workload.